

TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD  
ZERTIFIKAT ◆ CERTIFICATE ◆ 認證證書 ◆ CERTIFICADO ◆ CERTIFICAT



Industrie Service

# CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2:2020

TÜV SÜD/15085/CL1/350/11/4

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

**KUN-METALOKÁLA Kft.**  
**Kinizsi ut 49**  
**5420 Túrkeve**  
**Hungary**

fulfills the requirements for the scope according to

**EN 15085-2:2020 classification level CL1**  
**in the type of activity P**

in the range indicated in the annex.

validity: 2024-01-17 until 2026-11-18

München, 2024-01-17  
Place and date of issue

Lead auditor: VERESS



**Certification Body**  
Material and Welding Technology

*T. Sack*

Dipl.-Ing. SACK  
Deputy head of certification body



EQ3093575

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany **TUV®**



## Scope of the certificate

### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23.1 23.1	t = 3 - 24 mm t = 3 - 16 mm t = 3 - 16 mm	BW; FW: t= 3-12 mm fully mechanized robotic
135	1.2	t = 3 - 80 mm D ≥ 25.5 mm	BW; FW: t>= 3 mm
141	23	t = 3 - 16 mm	-

### Area of Application:

- New build of railway vehicles and their components
  - bogies (headstocks, solebars, cross bearers)
  - underframes (extensions, solebars, cross bearers)
  - support frames for external equipments

### Responsible welding coordinator(s):

Lajos Kántor, Level A (IWE)

born: 1980-04-02

### 1st deputy(ies) of the responsible welding coordinator(s):

Miklós Rácz, Level C (IWP)

born: 1964-01-14

### Others deputies:

Károly Gönczi, Level C (IWP)

born: 1974-01-17

### Remarks:

### Register no.:

TÜV SÜD/15085/CL1/350/11/4

### General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

